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PRINT DATE: 03.12.96

FAILURE MODES EFFECTS ANALYSIS (FMEA) - NON-CIL HARDWARE

NUMBER: M5-655-B003-X

SUBSYSTEM NAME: E - DOCKING SYSTEM

REVISION;

0

DEC, 1996

PART NAME VENDOR NAME PART NUMBER VENDOR HUMBER

LRU

: ENERGIA POWER PANEL

MC521-0087-0009 SLIYUL468312.001

SAU

RSC-E : PUSH BUTTON SWITCH

PKZ-8 (AGO.360.212.TU)

## PART DATA

EXTENDED DESCRIPTION OF PART UNDER ANALYSIS:
PUSH-BUTTON SWITCHES (TWO DOUBLE POLE SWITCHES UNDER A SINGLE COVER CAP.) TWO POLE, MOMENTARY - APDS "POWER-OFF" COMMAND.

REFERENCE DESIGNATORS: 36V73A8A3SB1-83

36V73A8A3S81-B4

QUANTITY OF LIKE ITEMS: 2

(TWO)

FUNCTION:

PROVIDE THE "POWER-OFF" COMMAND TO THE POWER SWITCHING UNIT (PSU.) THE PSU PROVIDES THE LOGIC BUSES TO THE DSCU, DMCU, PACU, AND THE LACU. THESE LOGIC BUSES ARE REQUIRED TO IMPLEMENT ALL DOCKING AND UNDOCKING OPERATIONS?

PRINT DATE: 17.02.97

FAILURE MODES EFFECTS ANALYSIS (FMEA) - NON-CIL FAILURE MODE

NUMBER: M5-688-8003-01

REVISION#

E

FEBDEC, 19976

SUBSYSTEM NAME: E - DOCKING SYSTEM

LRU: MC621-0087-0009

CRITICALITY OF THIS FAILURE MODE: 1R3

ITEM NAME: PUSH BUTTON SWITCH

**FAILURE MODE:** 

FAILS OPEN (MULTIPLE CONTACTS WITHIN ONE SWITCH)

MISSION PHASE:

00

ON-ORBIT

VEHICLE/PAYLOAD/KIT EFFECTIVITY:

103 DISCOVERY

104 ATLANTIS 105 ENDEAVOUR

CAUSE:

A) PIECE PART FAILURE, S) CONTAMINATION, C) VIBRATION, D) MECHANICAL SHOCK, E)

PROCESSING ANOMALY, F) THERMAL STRESS

CRITICALITY 1/1 DURING INTACT ABORT ONLY? NO

CRITICALITY 1R2 DURING INTACT ABORT ONLY (AVIONICS ONLY)? NO

REDUNDANCY SCREEN

A) PASS

B) N/A

C) PASS

PASS/FAIL FATIONALE:

**A**)

B)

N/A - AT LEAST TWO REMAINING PATHS ARE DETECTABLE IN FLIGHT.

C)

METHOD OF FAULT DETECTION:

THE SECOND FAILURE WOULD BE DETECTED DURING SYSTEM POWER DOWN.

MASTER MEAS, LIST NUMBERS:

V53X0785E

CORRECTING ACTION:

WORKAROUND ARE AVAILABLE TO SEPARATE THE ORBITER FROM ISS:

1. IFM TO DRIVE THE HOOKS OPEN:

2 INITIATION OF PYROBOLT SEPARATION:

32. PERFORM EVA TO REMOVE 96 BOLTS FROM THE DOCKING BASE.

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FAILURE MODES EFFECTS ANALYSIS (FMEA) — NON-CIL FAILURE MODE . NUMBER: M5-5SS-8003-01

## - FAILURE EFFECTS -

(A) SUBSYSTEM:

PARTIAL LOSS OF SWITCH CONTROL CAPABILITY FOR THE APDS "POWER-OFF" CIRCUITS.

- (B) INTERFACING SUBSYSTEM(S): NO EFFECT.
- (C) MISSION: NO EFFECT.
- (D) CREW, VEHICLE, AND ELEMENT(S): FIRST FAILURE - NO EFFECT.
- (E) FUNCTIONAL CRITICALITY EFFECTS:

WORST CASE, SHUTTLE MECHANISM CONTROL: POSSIBLE LOSS OF CREW OR VEHICLE AFTER SIX FAILURES.

1) ONE OF TWO ASSOCIATED SWITCHES FAILS OPEN - NO EFFECT. 2) SECOND ASSOCIATED SWITCH FAILS OPEN. LOSS OF NOMINAL CAPABILITY TO POWER OFF.
3) ONE OF THREE 'APDS POWER' CIRCUIT BREAKERS FAILS CLOSED. REDUCED UPSTREAM CAPABILITY TO POWER OFF.
4) ONE OF TWO REMAINING 'APDS POWER' CIRCUIT BREAKERS FAILS CLOSED. REDUCED UPSTREAM CAPABILITY TO POWER OFF.
5) MULTIPLE CIRCUIT BREAKERS FAIL CLOSED IN THE ATA3 PANEL WHICH WOULD PRECLUDE POWER DOWN. CONTINUOUS POWER TO THE AVIONICS BOXES COULD CAUSE COMPONENTS TO OVERHEAT RESULTING IN LOSS OF NOMINAL UNDOCKING CAPABILITY. 6) ONE PYROBOLT FAILS TO INITIATE. LOSS OF CAPABILITY TO IMPLEMENT PYROTECHNIC SEPARATION.

DESIGN CRITICALITY (PRIOR TO OPERATIONAL DOWNGRADE, DESCRIBED IN F):

(F) RATIONALE FOR CRITICALITY CATEGORY DOWNGRADE:
ALTHOUGH THE CRITICALITY REMAINS UNCHANGED AFTER WORKAROUNDS
CONSIDERATION (ALLOWED PER CR SOSO107W). THEY ARE PROVIDING ADDITIONAL
FAULT TOLERANCE TO THE SYSTEM.

AFTER THE FIFTH FAILURE, THE CREW WOULD PERFORM IFM TO DRIVE THE HOOKS OPEN. IF UNABLE TO PERFORM THE IFM (SIXTH FAILURE) THEN IMPLEMENT THE PYROTECHNIC SEPARATION, IF UNABLE TO PERFORM THE PYROTECHNIC SEPARATION (SEVENTH FAILURE) THEN PERFORM EVA TO REMOVE 96 BOLTS TO CIRCUMVENT THE WORST CASE "DESIGN CRITICALITY" EFFECT. IF UNABLE TO PERFORM EVA (EIGHTH FAILURE), POSSIBLE LOSS OF CREWWEHICLE DUE TO LOSS OF ALL UNDOCKING CAPABILITY.

## - TIME FRAME -

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PRINT DATE: 03.12.96

FAILURE MODES EFFECTS ANALYSIS (FMEA) - NON-CIL FAILURE MODE NUMBER: M5-655-2003-01

TIME FROM DETECTION TO COMPLETED CORRECTIVE ACTION: MINUTES

TIME REQUIRED TO IMPLEMENT CORRECTIVE ACTION LESS THAN TIME TO EFFECT? YE5

RATIONALE FOR TIME TO CORRECTING ACTION VS TIME TO EFFECT: CREW WOULD HAVE SUFFICIENT TIME TO USE OR PERFORM EVA.

HAZARDS REPORT NUMBER(S): ORBI 401A

HAZARD DESCRIPTION:

INABILITY TO SEPARATE ORBITER AND ISS.

## - APPROVALS -

PRODUCT ASSURANCE ENGR : M. NIKOLAYEVA

DESIGN ENGINEER

.: B. VAKULIN